

**Non-Jetted, Air Jetted, Water Jetted and Hydromassage  
BATHTUBS  
APPROVAL**

**All non-jetted bathtubs comply and are listed in accordance with  
ASME A112.19.1/CSA B45.2**



**All jetted bathtubs comply with ASME A112.19.7/CSA B45.10 and are  
listed and labeled in accordance with UL 1795**



UL File Number E334135

MA Code Accepted

P1-0618-475; P3-0216-258; P1-1016-120; P3-0117-370; P1-0617-559;

P1-0616-585; P1-0718-507; P3-0216-258; P1-0616-559

**Congratulations on your purchase of a fabulous new bathtub  
from Baths of Distinction.**

**WARNING**

**This Instruction and Installation Manual shall be removed only by the  
final user, prior to using this unit**

<b>SAFETY</b> .....	<b>3</b>
<b>WARRANTY</b> .....	<b>4</b>
<b>BATHTUB INSTALLATION</b> .....	<b>5</b>
SS Vintage, EM and LUXWIDE Clawfoot Tubs	5
HL and Ren ClawfootTubs	5
HL Pedestal, Ren Pedestal and VTA Jetted Tubs	6
SanSiro Modern and LUXWIDE Pedestal and Skirted Tubs	6
Non-Jetted REN and Jetted VTA Tub Installation Diagram	7
Jetted and Non-Jetted LUXWIDE Tub Installation Diagram	8
<b>DRAIN INSTALLATION</b> .....	<b>9</b>
VIC-B04 Tub Drain Diagram	9
P213-TP Tub Drain Diagram	10
P213-HB Tub Drain Diagram	11
<b>AIR JETTED CONTROL BUTTON OPERATION</b> .....	<b>12</b>
Air Jetted Control Buttons Diagram	12
<b>WATER JETTED CONTROL BUTTON OPERATION</b> .....	<b>13</b>
Water Jetted Control Buttons Diagram	13
<b>HYDROSPA - SANSIRO MODERN CONTROL BUTTON OPERATION</b> .....	<b>14</b>
SanSiro Modern Hydrospa Control Buttons Diagram	14
<b>HYDROSPA - EMPRESS CONTROL BUTTON OPERATION</b> .....	<b>15</b>
Empress Hydrospa Control Buttons Diagram	15
<b>TESTING THE TUB</b> .....	<b>16</b>
<b>ACCESS TO PUMP ETC. AFTER INSTALLATION</b> .....	<b>17</b>
SS/Empress Vintage Tubs Service Disassembly Diagram	17
<b>ELECTRICAL DIAGRAMS</b> .....	<b>18</b>
Air Jetted Tub Electrical Diagram	18
Water Jetted Tub Electrical Diagram	18
Hydrospa Jetted Tubs	18
<b>JETTED TUB DECK MOUNTED FAUCET CONNECTION</b> .....	<b>19</b>
SS/Empress Vintage Tubs Faucet Connection Diagram	19
<b>GENERAL CARE AND MAINTENANCE</b> .....	<b>20</b>

## **SAFETY**

### **Important Safety Instructions**

1. **DANGER:** To reduce the risk of injury or drowning, do not permit children to use without adult supervision.
2. **DANGER:** Do not submerge your head under the water or wash your hair in the bathtub with the jets running.
3. **WARNING:** Do not use alcohol, drugs or medication before or during the use of a bathtub.
4. **WARNING:** Do not allow appliances such as a hair dryer, lamp, radio etc. within five feet of the bathtub. **RISK OF ELECTRIC SHOCK.**
5. **WARNING:** There is a risk of hyperthermia and possible drowning with a water temperature in excess of 104 degrees F. This temperature may also be injurious to your health if you are suffering from certain medical conditions. Please consult your physician if you are in any doubt.
6. **WARNING:** If you suffer from headache, dizziness or nausea, get out of the bath and take a cool shower. You may be suffering from hyperthermia if the water in the bath has been too hot. If the problem persists, please consult your doctor.
7. **WARNING:** Pregnant women, people using medications or having an adverse medical history should consult a physician before using a hydromassage bath.
8. **WARNING:** Test all ground fault circuit interrupter (GFCI) switches in accordance with the manufacturer's instructions.

**PLEASE RETAIN THESE INSTRUCTIONS**

## WARRANTY

### Responsibilities of Others

Baths of Distinction Inc. (the "Company") is not responsible for costs to modify any product to obtain any code approvals such as city, county or state building codes within the USA.

The Company extends a non-transferrable\* warranty to the original purchaser (the "User") who purchases the unit for personal or single family residential use as follows;

\* Where the unit is purchased by a builder or remodeler for a home for re-sale, all rights transferrable to the first home buyer after installation.

25-Year Limited Warranty on the structural integrity of the tub acrylic shell or shells.

Two-Year Limited Warranty on all factory fitted components to include pump, blower, motor, heater, lights etc. and factory supplied and installed faucet and plumbing parts.

One-Year Limited Warranty on labor where the company shall, at its election, send a technician or locally appointed service company to repair or replace any failed factory fitted component as described above due to workmanship.

### Warranty Exclusions and Limitations

The limited warranty shall not cover, without limitation, damage from failure to install in accordance with the company's instructions, fading from exposure to direct sunlight, damage from improper handling, abuse, misuse, neglect, accident or natural disaster, damage due to improper installation or subsequent movement after initial installation, alteration from original design or failure to follow company recommended maintenance and cleaning, metallic coated or plated hardware and light bulbs, defects, damage or failure caused by common carrier, installer, user or other person, pets or rodents. In addition, the company shall not be responsible for incidental damage or consequential damages or losses arising from any cause including but not limited to water damage to carpets, ceiling, tiles, marble, wood flooring, loss of use etc., including its own negligence.

### Exclusion to Implied Warranty

Implied warranties of merchantability and fitness for a particular purpose are disclaimed altogether or to the fullest extent allowed by law. There are no warranties applicable to the Company's bathtubs except as expressly stated herein or as implied by applicable state and federal laws. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of special, incidental or consequential damages, so these limitations and exclusions may not apply to you. This warranty gives you the specific legal rights. You may also have rights which vary from state to state.

### Warranty Service

As well as its own factory trained technical staff. The company maintains a list of independent service personnel to perform required warranty service repairs. Such firms are not agents or representatives of the company and cannot bind the company by words or conduct. The company will provide the warranty service described herein when the following conditions have been met.

- The failure is of a nature or type covered by the warranty
- The user has informed the company of the nature of the problem during the warranty period.

In order to obtain warranty service, please contact Baths of Distinction Inc. via phone at 1.866.938.3880 or via email at sales@bathsofdistinction.com. All replacement parts, equipment and repairs shall assume the remaining warranty period of the parts replaced. The company's warranty obligation shall be discharged upon tender of replacement or repair.

## **BATHTUB INSTALLATION**

### **All SS Vintage, EM Tubs and LUXWIDE Clawfoot**

#### **USE DRAIN ASSEMBLY P213-TP**

1. There are leveling pegs on the base of all pedestal tubs and on the claw feet.
2. Adjust the leveling pads to allow the tub to sit flat and level.
3. Connect the drain as per separate drain instructions **P213-TP**.
4. On SS & EM tubs with a factory fitted faucet, follow the separate instructions to connect the faucet and stop valves (See Page 19).
5. **ATTACH THE TUB TO THE FLOOR.** When the tub is ready to be placed for final use, remove the covers on the industrial Velcro supplied. Place Velcro pads on leveling feet and remove the cover on the Velcro pad that will attach to the floor. The Velcro will prevent the tub from being moved laterally but will allow it to be picked straight up for removal.
6. **TEST FOR LEAKS.** Fill the tub with water past the overflow. Allow to sit for 30 minutes and check for leaks.

### **All HL Clawfoot and Ren Clawfoot Tubs**

#### **USE DRAIN ASSEMBLY VIC-B04**

1. Attach the claw feet to the bars on the bottom of the tub using the bolts and washers supplied.
2. If the feet do not fit snugly, loosen the nuts on the bar and adjust.
3. Adjust the leveling pads to allow the tub to sit flat and level.
4. Connect the drain as per separate drain instructions **VIC-B04**.
5. **ATTACH THE TUB TO THE FLOOR.** When the tub is ready to be placed for final use, remove the covers on the industrial Velcro supplied. Place Velcro pads on leveling feet and remove the cover on the Velcro pad that will attach to the floor. The Velcro will prevent the tub from being moved laterally but will allow it to be picked straight up for removal.
6. **TEST FOR LEAKS.** Fill the tub with water past the overflow. Allow to sit for 30 minutes and check for leaks.

## **BATHTUB INSTALLATION CONTINUED**

### **All HL Pedestal, Ren Pedestal and VTA Jetted Tubs**

#### **USE DRAIN ASSEMBLY VIC-B04**

1. Turn the bathtub upside down onto a soft blanket to avoid scratching.
2. Position the pedestal onto the tub and connect with the nuts and washers supplied
3. Adjust the leveling pads on the pedestal to allow the tub to sit flat and level.
4. Connect the drain as per separate drain instructions **VIC-B04**.
5. **ATTACH THE TUB TO THE FLOOR.** When the tub is ready to be placed for final use, remove the covers on the industrial Velcro supplied. Place Velcro pads on leveling feet and remove the cover on the Velcro pad that will attach to the floor. The Velcro will prevent the tub from being moved laterally but will allow it to be picked straight up for removal.
6. **TEST FOR LEAKS.** Fill the tub with water past the overflow. Allow to sit for 30 minutes and check for leaks.

### **All SanSiro Modern and LUXWIDE Pedestal Tubs**

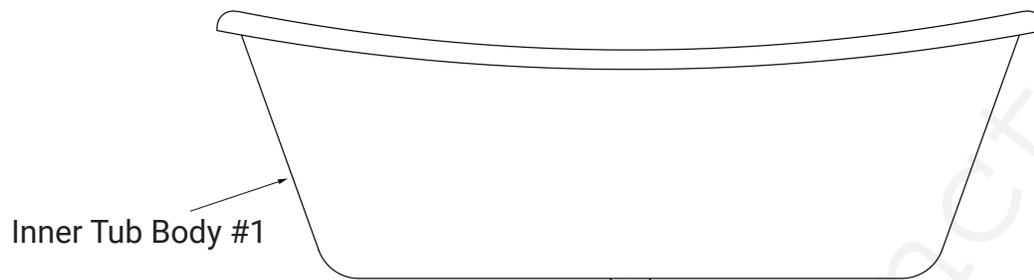
#### **USE DRAIN ASSEMBLY P213-HB**

1. There are leveling pegs on the base of all pedestal tubs.
2. Adjust the leveling pads to allow the tub to sit flat and level.
3. Connect the drain as per separate drain instructions **P213-HB**.
4. **ATTACH THE TUB TO THE FLOOR.** When the tub is ready to be placed for final use, remove the covers on the industrial Velcro supplied. Place Velcro pads on leveling feet and remove the cover on the Velcro pad that will attach to the floor. The Velcro will prevent the tub from being moved laterally but will allow it to be picked straight up for removal.
5. **TEST FOR LEAKS.** Fill the tub with water past the overflow. Allow to sit for 30 minutes and check for leaks.

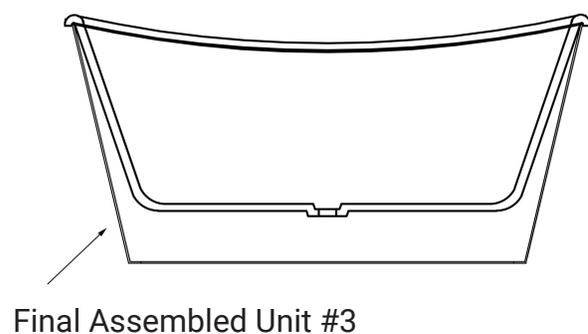
**BATHTUB INSTALLATION CONTINUED**

**Skirted REN Non-Jetted and VTA Jetted**

**Use Drain Instruction - VIC-B04**



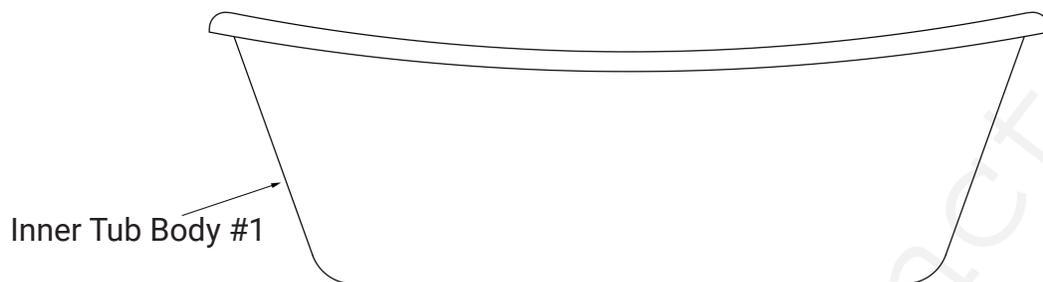
1. There are four Velcro pads on the base flange on #2.
2. ATTACH THE TUB TO THE FLOOR.
3. When in final position, attach #2 to the floor by peeling the cover off the industrial Velcro. This will allow the tub to be picked up straight but not moved laterally.
4. Attach drain to #1. See drain installation sheet VIC-B04.
5. Carefully position #1 into #2.
6. FILL WITH WATER AND TEST FOR LEAKS.
7. On the jetted version, the unit will be supplied pre-assembled, follow 2, 4 and 6 above before connecting the plug to the GFCI.



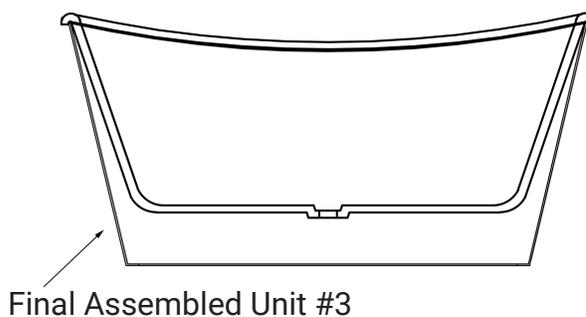
**BATHTUB INSTALLATION CONTINUED**

**Skirted LUXWIDE Non-Jetted and Jetted**

**Use Drain Instruction - P213-HB**



1. There are four Velcro pads on the base flange on #2.
2. ATTACH THE TUB TO THE FLOOR.
3. When in final position, attach #2 to the floor by peeling the cover off the industrial Velcro. This will allow the tub to be picked up straight but not moved laterally.
4. Attach drain to #1. See drain installation sheet P213-HB.
5. Carefully position #1 into #2.
6. FILL WITH WATER AND TEST FOR LEAKS.
7. On the jetted version, the unit will be supplied pre-assembled, follow 2, 4 and 6 above before connecting the plug to the GFCI.



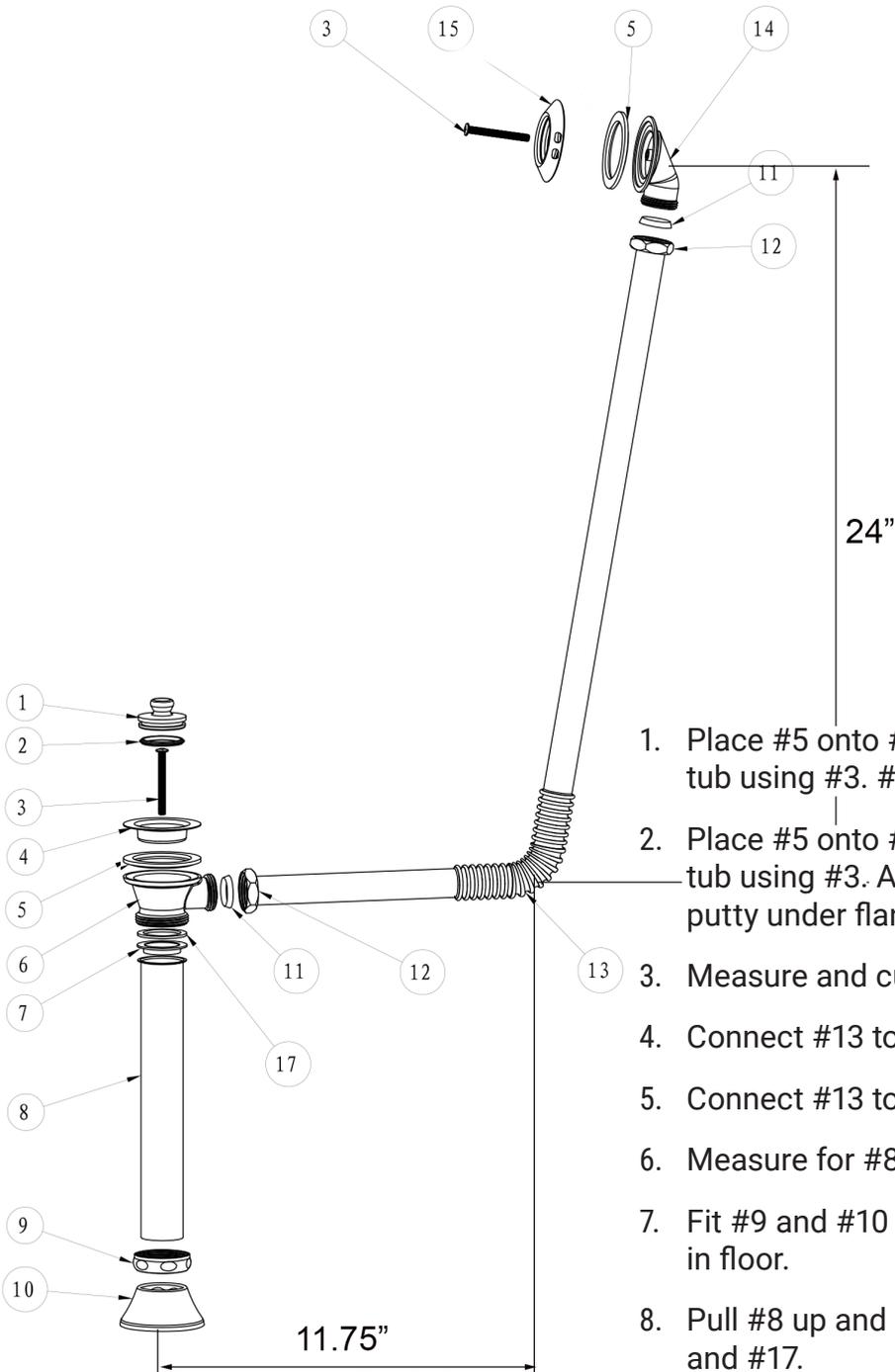
**DRAIN INSTALLATION**

**VIC-B04 Tub Drain**

17	S3014-09	washer
15	S4012-04	overflow flange
14	S4039-02	overflow body
13	S4039D-01	overflow pipe
12	S4039-04	hex nut
11	S4028-09	compression gasket
10	S4039A-01	escutcheon
9	S3005-14	nut
8	S4039A-02	tail piece
7	S3006-10	washer
6	S4039-01	waste body
5	S4008-09	gasket
4	S4028-05	waste flange
3	S4028-14	screw
2	S4028-04	washer
1	S4039A-06	plug

**Installation**

1. Place #5 onto #14 and connect to #15 through the tub using #3. #3 will need cut to suit tub thickness.
2. Place #5 onto #6 and connect to #4 through the tub using #3. Apply a generous bead of silicon or putty under flange #4.
3. Measure and cut #13 to suit.
4. Connect #13 to #5 using #12 and #11.
5. Connect #13 to #14 using #12 and #11.
6. Measure for #8 and cut pipe to suit.
7. Fit #9 and #10 over #8 and push #8 into slip joint in floor.
8. Pull #8 up and connect to #6 using #9, include #7 and #17.
9. Tighten slip joint and cover with #10.
10. #1 is designed to be housed inside #15 when not in use.



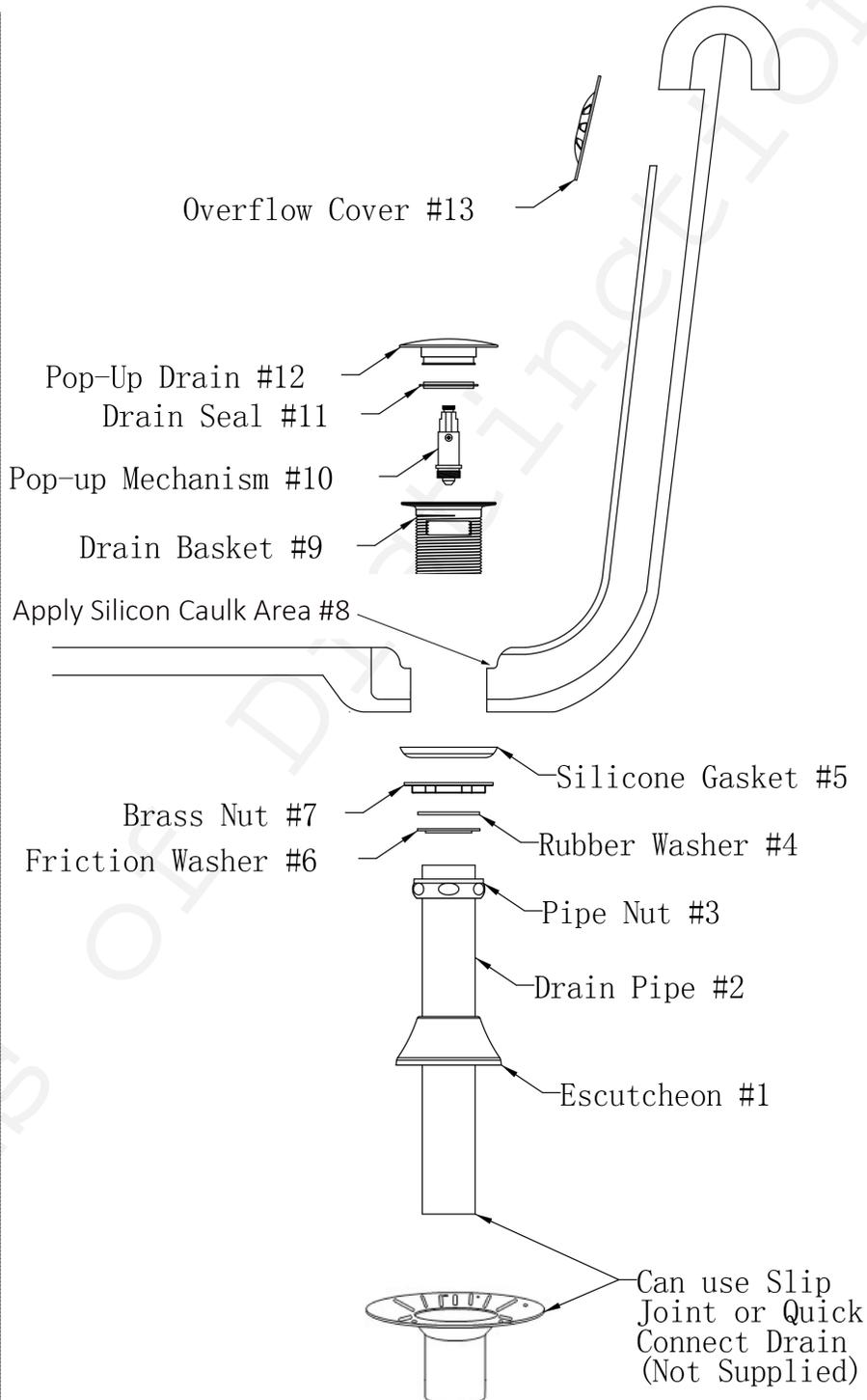
**DRAIN INSTALLATION CONTINUED**

**P213-TP Tub Drain**

For SS Vintage, EM Vintage Tubs and LUXWIDE Clawfoot Tubs

**Installation**

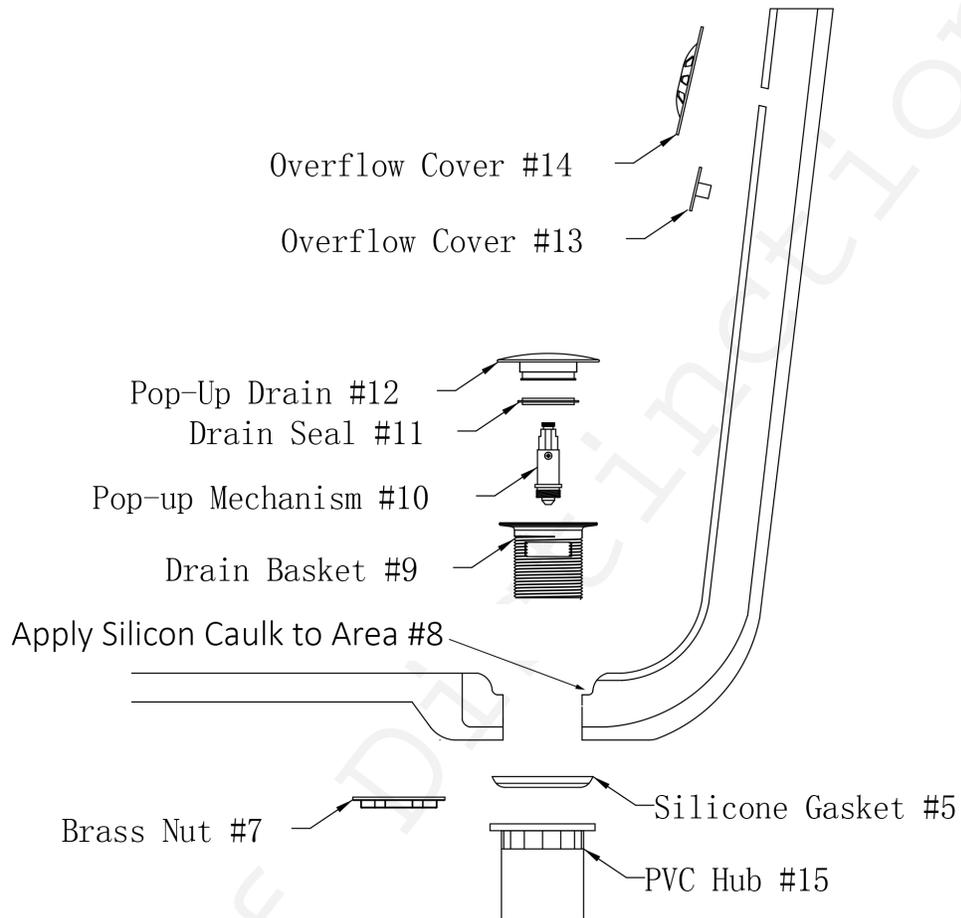
1. #11 is factory fitted to #12
2. Screw #10 into #9
3. Apply caulk to flange and attach #13
4. Apply caulk to area #8
5. Apply caulk inside cup area on #5
6. Push assembly #9 through drain hole
7. Connect #9 to #5 and #7
8. Measure for #2 and cut to suit
9. Attach #3 and #1 over #2
10. Push assembly #2 into floor drain
11. Connect assembly drain pipe #2, #6, #4 to #9
12. Screw #12 onto #10
13. Test for leaks



## DRAIN INSTALLATION CONTINUED

### P213-HB Tub Drain

For SS Modern, LUXWIDE Pedestal and Skirted Tubs

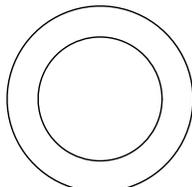


### Installation

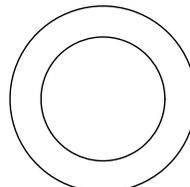
1. #11 is factory fitted to #12
2. Screw #10 into #9
3. Apply caulk to flange and attach #13 or #14 to overflow hole
4. Apply caulk to area #8
5. Apply caulk inside cup area on #5
6. Measure and cut 1.5" drain pipe from floor and connect to Hub #15 (supplied)
7. Ensure the Hub #15 fits flat and tight against bottom of drain
8. Fit #9 through drain hole and connect to #5 and #15
9. If you prefer to use a Quick Fit Drain, connect #9 to #5 and #7 and use further fittings supplied with Quick Fit Drain (not supplied)
10. Check for leaks

## AIR JETTED CONTROL BUTTON OPERATION

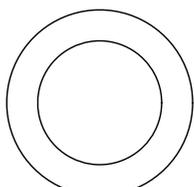
### Air Jetted Control Button Operation



Air



Chromo Light  
(Optional)

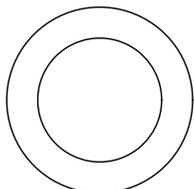


Air



The Air Blower is One-Speed, On/Off. After each bath, press the blower Activation Button to purge out any residual water in the lines. Let the Air Blower run for 10 seconds.

The Air Blower is Equipped with a 600W Heating Element, while this does markedly increase the temperature of the Air, the bubbles can still feel cool as they touch your skin.



Chromo Light  
(Optional)

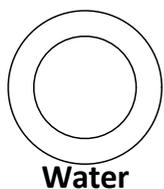
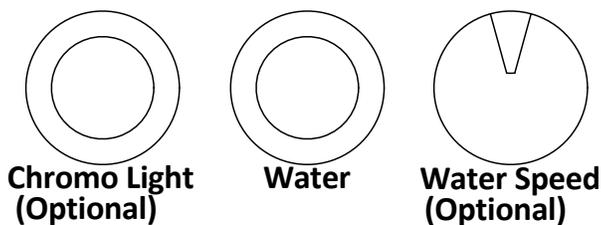


There are nine solid colors and one color changing mode that will slowly change from one color to the next. Colors can remain on any solid color or slowly change through all of the colors. Simply switch the light switch off and on to change to your desired solid color, continue through each of the nine colors, the tenth choice will be the color changing mode.

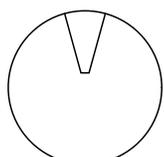
Note: If Ozone Santizing is selected as an option, there is no manual activation.

**WATER JETTED CONTROL BUTTON OPERATION**

**Water Jetted  
Control Button Operation**

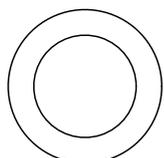


 Each press of the Activation Button cycles the Water Pump On and Off.



 Rotation of the Water Speed Button increases and decreases the water pressure exiting the water jets.

**Water Speed  
(Optional)**



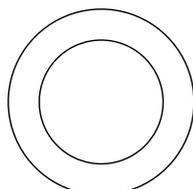
 There are seven solid colors, one that will slowly change from one color to the next, one that will go from off to a new color and blinking mode. Press the button to switch to the desired setting.

**Chromo Light  
(Optional)**

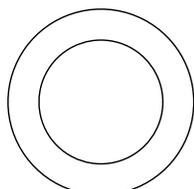
**Note: If Ozone Santizing is selected as an option, there is no manual activation.**

**HYDROSPA - SANSIRO MODERN CONTROL BUTTON OPERATION**

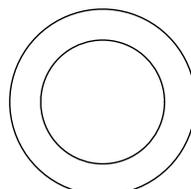
**HydroSpa - SanSiro Modern  
Control Button Operation**



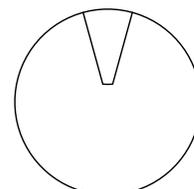
Chromo Light



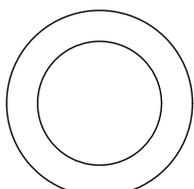
Air



Water



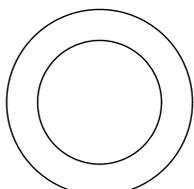
Water Speed



Water



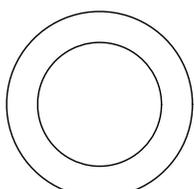
Each press of the Activation Button cycles the Water Pump On and Off.



Chromo Light



There are nine solid colors and one color changing mode that will slowly change from one color to the next. Colors can remain on any solid color or slowly change through all of the colors. Simply switch the light switch off and on to change to your desired solid color, continue through each of the nine colors, the tenth choice will be the color changing mode.

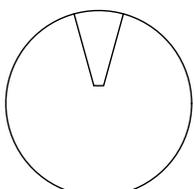


Air



The Air Blower is One-Speed, On/Off. After each bath, press the blower Activation Button to purge out any residual water in the lines. Let the Air Blower run for 10 seconds.

The Air Blower is Equipped with a 600W Heating Element, while this does markedly increase the temperature of the Air, the bubbles can still feel cool as they touch your skin.



Water Speed

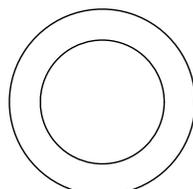


Rotation of the Water Speed Button increases and decreases the water pressure exiting the water jets.

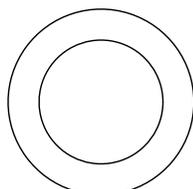
Note: Ozone Santizing activates automatically when the jets are operational.

**HYDROSPA - EMPRESS CONTROL BUTTON OPERATION**

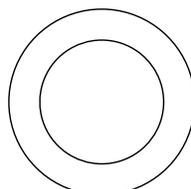
**HydroSpa - Empress  
Control Button Operation**



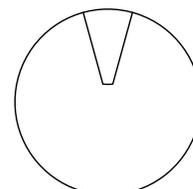
Chromo Light



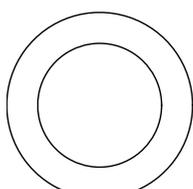
Air



Water



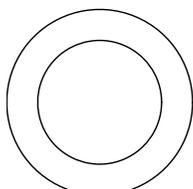
Water Speed  
(Optional)



Water



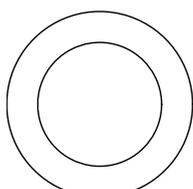
Each press of the Activation Button cycles the Water Pump On and Off.



Chromo Light



There are nine solid colors and one color changing mode that will slowly change from one color to the next. Colors can remain on any solid color or slowly change through all of the colors. Simply switch the light switch off and on to change to your desired solid color, continue through each of the nine colors, the tenth choice will be the color changing mode.

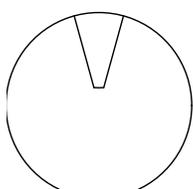


Air



The Air Blower is One-Speed, On/Off. After each bath, press the blower Activation Button to purge out any residual water in the lines. Let the Air Blower run for 10 seconds.

The Air Blower is Equipped with a 600W Heating Element, while this does markedly increase the temperature of the Air, the bubbles can still feel cool as they touch your skin.



Water Speed  
(Optional)



Rotation of the Water Speed Button increases and decreases the water pressure exiting the water jets.

Note: If Ozone Santizing is selected as an option, there is no manual activation.

## **TESTING THE TUB**

1. All bathtubs are fully tested for water leaks and performance before being packaged and shipped to the buyer.
2. A visual inspection of all parts must be undertaken immediately after delivery and before the unit is moved into the bathroom.
3. Damage can easily occur during this moving operation, so once again, a visual inspection should be undertaken when the unit is in place in the bathroom.
4. Connect the tub to the drain and if jetted, the electrical outlet.
5. The tub should be cleaned of all debris or dirt.
6. The tub should be filled with water to just over the overflow and allowed to sit for 30 minutes and inspected for leaks.
7. If jetted, before activating the jets etc., drain a little water from the tub so the water level is about 3" above the highest jet.
8. Turn the directional eye on the water jets to face down.
9. The jets should then be activated and allowed to run for a further 5 minutes and checked for leaks.
10. Test all functionality; jet direction adjustment, jet speed control, light etc.
11. If leaks occur, tighten any obvious joints where applicable.
12. If any leak cannot be fixed by tightening, please call the manufacturer at 1.866.938.3880.

## **Troubleshooting**

If any of the electrical components on the tub fail to operate, check the breaker to make sure the power is on. If so, check that all air pressure switch hoses from the activator buttons are firmly attached. If the problem persists, call 1.866.938.3880.

## ACCESS TO PUMP ETC. AFTER INSTALLATION

In accordance with ASME A112.19.7/CSA B45.10 and International Plumbing Code paragraph 421.5 'Access to Pump', the following are the manufacturer recommendations for access.

The codes state that any access opening must be unobstructed and of a size necessary to permit the removal and replacement of the circulation pump.

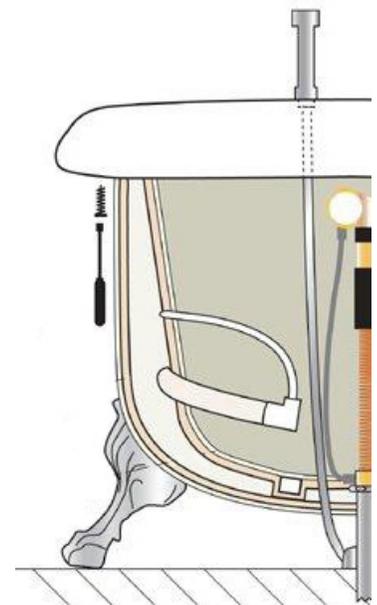
In order to achieve this code requirement and allow a technician to correctly perform this task, it is recommended that in the event of failure of any of the electrical components, the following procedure shall be adopted.

### For SanSiro Modern, VTA and LUXWIDE Style Bathtubs

1. Disconnect the electrical supply to the unit.
2. Remove the drain stopper cover.
3. Use a tool to remove the drain basket.
4. Lift the tub straight up to disconnect from the Velcro connecting the tub to the floor.
5. Turn the tub over to reveal all the pumps, blowers etc.
6. Remove the faulty part.
7. Install the new part.
8. Re-connect the tub to the drain.
9. Place the tub back into position.
10. Fill the tub, leave for 30 minutes and check for leaks.
11. If leaks occur, repeat the process taking additional care to make sure that the replacement part has been correctly fitted.
12. Connect to electrical outlet and test operation of unit.
13. Allow the tub functions to run for 5 minutes and check again for leaks.

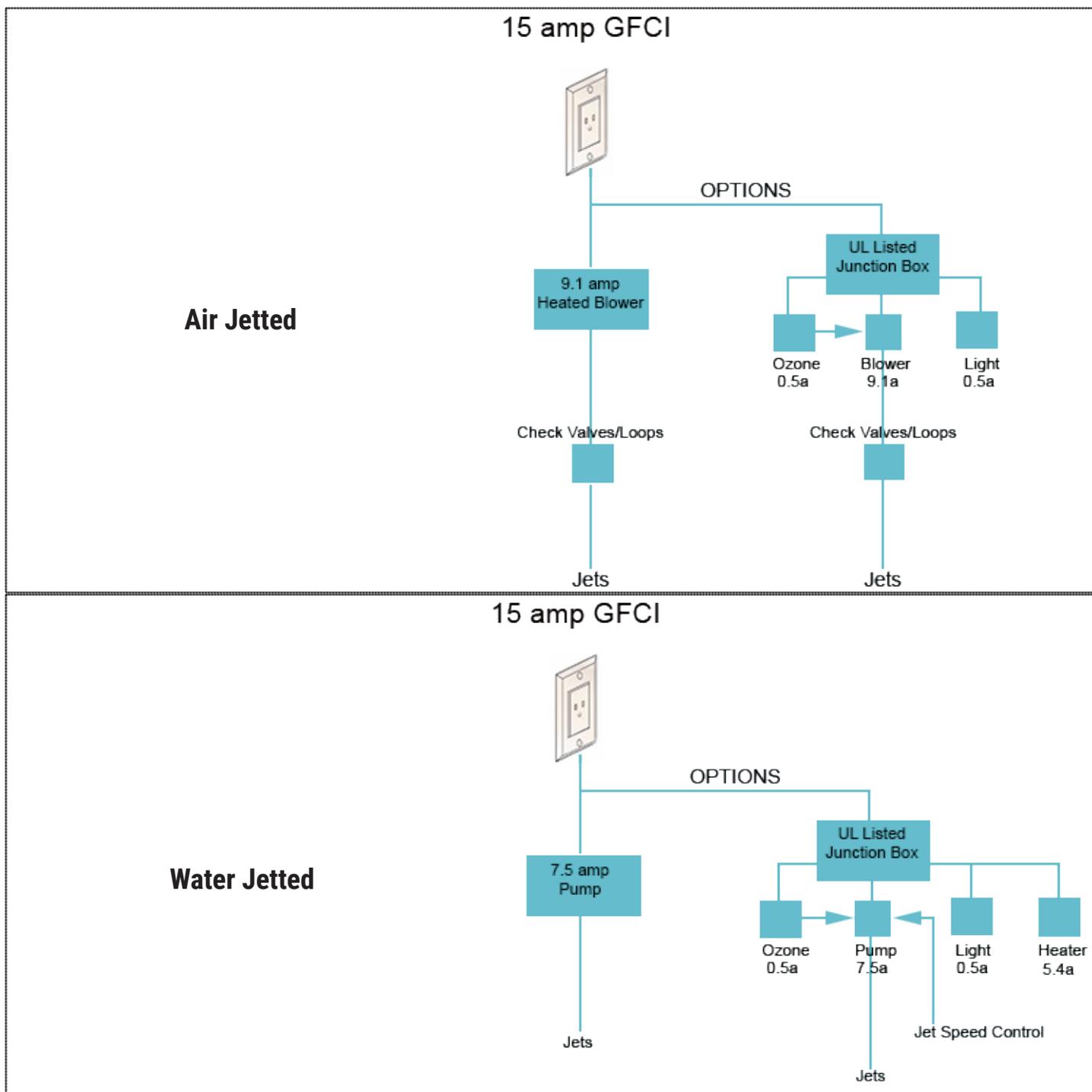
### For SS and Empress Vintage Style Bathtubs

To gain access for maintenance, remove all screws and lift out inner shell revealing all servicable parts. remove all screws and lift out inner shell revealing all servicable parts.



1. Unscrew drain tail piece.
2. Put stop valves to off and disconnect water supply lines at valves.
3. Unscrew inner shell as shown above and lift the inner tub body out of the shell.
4. Remove the faulty part.
5. Install the new part.
6. Insert inner shell back into outer shell and connect screws.
7. Re-connect drain and supply lines to valves
8. Fill the tub, leave for 30 minutes and check for leaks.
9. Allow the tub functions to run for 5 minutes and chack again for leaks.

**ELECTRICAL DIAGRAMS - 110v**



**Hydrospa Jetted**

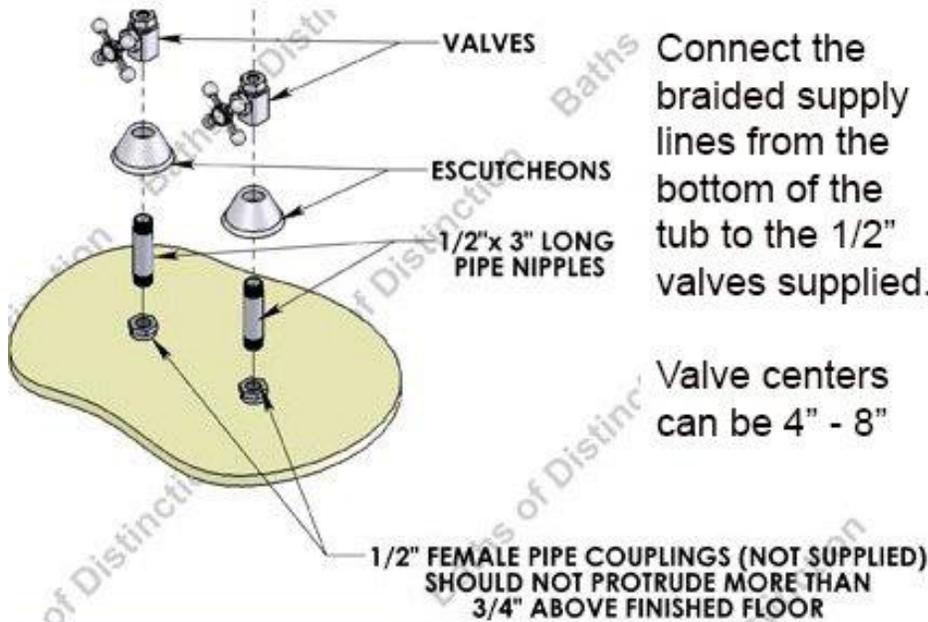
For Hydro-Spa jetted, all options on both air and water are included (excluding SS & EM Vintage, where ozone is not a default option). Use 2 x 110v - 15 amp GFCI outlets.

**JETTED TUB DECK MOUNTED FAUCET CONNECTION**

For SS and Empress Vintage Jetted Tubs

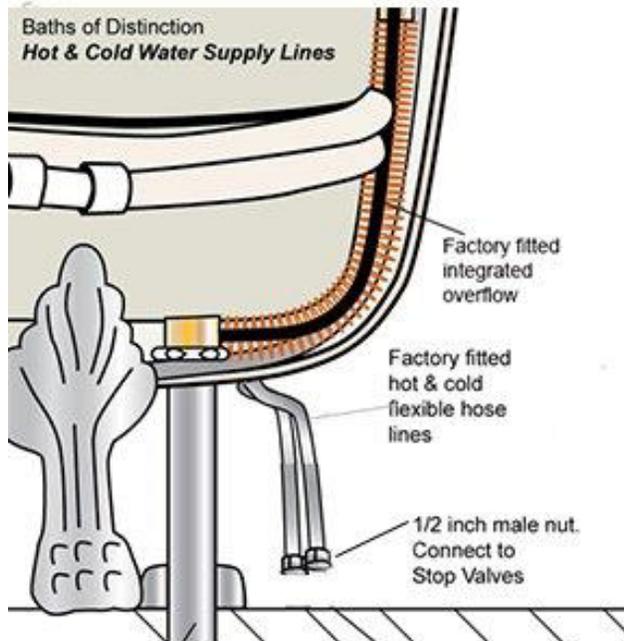


Connecting flexible water lines on factory fitted faucets on; Vintage SS and EM Jetted Bathtubs



Connect the braided supply lines from the bottom of the tub to the 1/2" valves supplied.

Valve centers can be 4" - 8"



In the event that your purchase is for a tub with faucet, the flexible supply lines are factory fitted to the faucet and tested before shipping.

As a precaution, please re-check for leaks after connecting to the hot and cold valves.

## **GENERAL CARE AND MAINTENANCE**

**WARNING:** In order to preserve the high gloss acrylic finish of your new bathtub, never use abrasive cleaners. Do not use steel wool, acetone, window cleaning products, ammonia, paint thinner or mineral oil on your bathtub or fixtures.

### **Use of Bath Salts**

Salts like Epsom Salts can be used in the bathtub. They will not damage the pump or the blower. When adding Epsom salts, please ensure they are fully dissolved before entering the bathtub otherwise fine scratch marks could appear on the acrylic.

We do not recommend the use of 'Bath Bombs' and we have found these can damage the acrylic surface.

### **Bubble Baths and Aromatherapy Oils**

Both of these products can be used in your bath, but take care when using bubble baths as they can build up greatly when the jets are running.

### **Cleaning your Bathtub**

Clean and rinse your bathtub after each use. A hot, damp soft sponge with a very mild cleaner like Simple Green will remove most marks from your tub. For more stubborn stains, we recommend the Mr. Clean Magic Eraser.

### **Disinfection of the Tub and Pipes**

If your tub is fitted with Ozone sanitizing, there should be no requirement for further sanitizing. Without Ozone, we would recommend every second month filling the tub with lukewarm water to a height of 3 inches above the highest jet. Add a cup of bleach to the water and run the jets for 15 minutes. Allow the water to sit for a further 5 minutes before emptying. Re-fill to the same height with fresh water and run the jets again for 5 minutes before emptying the tub.