

**Non-Jetted, Air Jetted, Water Jetted and Hydromassage  
BATHTUBS  
APPROVAL**

**All non-jetted bathtubs meet or exceed ASME A112.19.1/CSA B45.2**



**All jetted bathtubs comply with ASME A112.19.7/CSA B45.10 and are listed and labeled in accordance with UL 1795**



UL File Number E334135

MA Code Accepted

**Congratulations on your purchase of a fabulous new bathtub from Baths of Distinction.**

**WARNING**

**This Instruction and Installation Manual shall be removed only by the final user, prior to using this unit**

**Before you Install - TEST YOUR TUB FOR LEAKS.**

Parts can become dislodged during transit or moving around.

Before you START final installation, fill the tub with water and if jetted, connect to the electric and run all functions looking for leaks. Allow to sit for 30 minutes and check again before emptying

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## SAFETY

### Important Safety Instructions

1. **DANGER:** To reduce the risk of injury or drowning, do not permit children to use without adult supervision.
2. **DANGER:** Do not submerge your head under the water or wash your hair in the bathtub with the jets running.
3. **WARNING:** Do not use alcohol, drugs or medication before or during the use of a bathtub.
4. **WARNING:** Do not allow appliances such as a hair dryer, lamp, radio etc. within five feet of the bathtub. **RISK OF ELECTRIC SHOCK.**
5. **WARNING:** There is a risk of hyperthermia and possible drowning with a water temperature in excess of 100.4 degrees F. This temperature may also be injurious to your health if you are suffering from certain medical conditions. Please consult your physician if you are in any doubt.
6. **WARNING:** If you suffer from headache, dizziness, or nausea, get out of the bath and take a cool shower. You may be suffering from hyperthermia if the water in the bath has been too hot. If the problem persists, please consult your doctor.
7. **WARNING:** Pregnant women, people using medications or having an adverse medical history should consult a physician before using a hydromassage bath.
8. **WARNING:** Test all ground fault circuit interrupter (GFCI) switches in accordance with the manufacturer's instructions.

**PLEASE RETAIN THESE INSTRUCTIONS**

## WARRANTY

### Responsibilities of Others

Baths of Distinction Inc. (the "Company") is not responsible for costs to modify any product to obtain any code approvals such as city, county or state building codes within the USA.

The Company extends a non-transferrable\* warranty to the original purchaser (the "User") who purchases the unit for personal or single-family residential use as follows;

\* Where the unit is purchased by a builder or remodeler for a home for re-sale, all rights transferrable to the first home buyer after installation.

Ten Year Limited Warranty on the structural integrity of the tub acrylic shell or shells.

Two-Year Limited Warranty on all factory fitted components to include pump, blower, motor, heater, lights etc. and factory supplied and installed faucet and plumbing parts.

One-Year Limited Warranty on labor where the company shall, at its election, send a technician or locally appointed service company to repair or replace any failed factory fitted component as described above due to workmanship.

### Warranty Exclusions and Limitations

The limited warranty shall not cover, without limitation, damage from failure to install in accordance with the company's instructions, fading from exposure to direct sunlight, damage from improper handling, abuse, misuse, neglect, accident or natural disaster, damage due to improper installation or subsequent movement after initial installation, alteration from original design or failure to follow company recommended maintenance and cleaning, metallic coated or plated hardware and light bulbs, defects, damage or failure caused by common carrier, installer, user or other person, pets or rodents. In addition, the company shall not be responsible for incidental damage or consequential damages or losses arising from any cause including but not limited to water damage to carpets, ceiling, tiles, marble, wood flooring, loss of use etc., including its own negligence.

### Exclusion to Implied Warranty

Implied warranties of merchantability and fitness for a particular purpose are disclaimed altogether or to the fullest extent allowed by law. There are no warranties applicable to the Company's bathtubs except as expressly stated herein or as implied by applicable state and federal laws. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of special, incidental, or consequential damages, so these limitations and exclusions may not apply to you. This warranty gives you the specific legal rights. You may also have rights which vary from state to state.

### Warranty Service

As well as its own factory trained technical staff. The company maintains a list of independent service personnel to perform required warranty service repairs. Such firms are not agents or representatives of the company and cannot bind the company by words or conduct. The company will provide the warranty service described herein when the following conditions have been met.

- The failure is of a nature or type covered by the warranty
- The user has informed the company of the nature of the problem during the warranty period.

In order to obtain warranty service, please contact Baths of Distinction Inc. via phone at 1.866.938.3880 or via email at sales@bathsofdistinction.com. All replacement parts, equipment and repairs shall assume the remaining warranty period of the parts replaced. The company's warranty obligation shall be discharged upon tender of replacement or repair.

## BATHTUB INSTALLATION

### All SS Vintage, EM Tubs and LUXWIDE Clawfoot

#### USE DRAIN ASSEMBLY P213-TP

1. There are leveling pegs on the base of all pedestal tubs and on the claw feet.
2. Adjust the leveling pads to allow the tub to sit flat and level.
3. Connect the drain as per separate drain instructions **P213-TP**.
4. On SS & EM tubs with a factory fitted faucet, follow the separate instructions to connect the faucet and stop valves (See Page 19).
5. **ATTACH THE TUB TO THE FLOOR.** When the tub is ready to be placed for final use, remove the covers on the industrial Velcro supplied on the leveling pads. The Velcro will prevent the tub from being moved laterally but will allow it to be picked straight up for removal.
6. **TEST YOUR TUB FOR LEAKS.** Parts can become dislodged during transit or moving around. Before you complete final installation, fill the tub with water and if jetted, connect to the electric and run all functions looking for leaks. Allow to sit for 30 minutes and check again before emptying.

### All HL Clawfoot and Ren Clawfoot Tubs

#### USE DRAIN ASSEMBLY VIC-B04

1. Attach the claw feet to the bars on the bottom of the tub using the bolts and washers supplied.
2. If the feet do not fit snugly, loosen the nuts on the bar and adjust.
3. Adjust the leveling pads to allow the tub to sit flat and level.
4. Connect the drain as per separate drain instructions **VIC-B04**.
5. **ATTACH THE TUB TO THE FLOOR.** When the tub is ready to be placed for final use, remove the covers on the industrial Velcro supplied on the leveling pads on the feet. The Velcro will prevent the tub from being moved laterally but will allow it to be picked straight up for removal.
6. **TEST YOUR TUB FOR LEAKS.** Parts can become dislodged during transit or moving around. Before you complete final installation, fill the tub with water and if jetted, connect to the electric and run all functions looking for leaks. Allow to sit for 30 minutes and check again before emptying.

## BATHTUB INSTALLATION CONTINUED

### All HL Pedestal, Ren Pedestal and VTA Jetted Tubs

#### USE DRAIN ASSEMBLY VIC-B04

1. Turn the bathtub upside down onto a soft blanket to avoid scratching.
2. Position the pedestal onto the tub and connect with the nuts and washers supplied
3. Adjust the leveling pads on the pedestal to allow the tub to sit flat and level.
4. Connect the drain as per separate drain instructions **VIC-B04**.
5. **ATTACH THE TUB TO THE FLOOR.** When the tub is ready to be placed for final use, remove the covers on the industrial Velcro supplied on the leveling pads on the pedestal feet. The Velcro will prevent the tub from being moved laterally but will allow it to be picked straight up for removal.
6. **TEST YOUR TUB FOR LEAKS.** Parts can become dislodged during transit or moving around. Before you complete final installation, fill the tub with water and if jetted, connect to the electric and run all functions looking for leaks. Allow to sit for 30 minutes and check again before emptying

### All SanSiro MODERN One-Piece, LUXWIDE Pedestal and

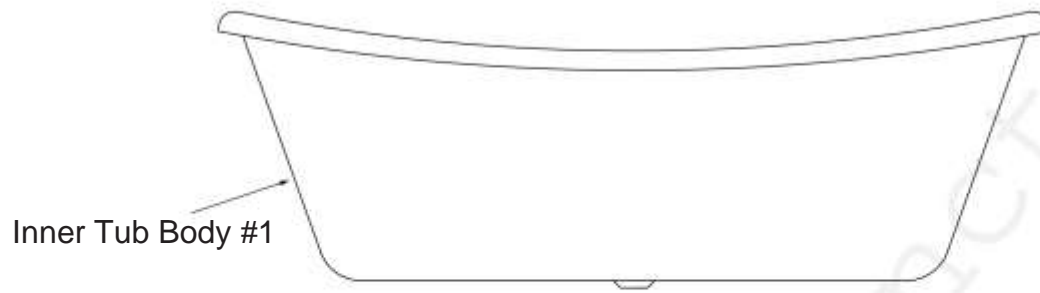
#### EW SKIRTED tubs USE DRAIN ASSEMBLY P213-HB

1. There are leveling pegs on the base of all modern pedestal tubs and on the claw feet.
2. Adjust the leveling pads to allow the tub to sit flat and level.
3. **THE SanSiro MODERN TUBS ARE DESIGNED TO SIT ON THE LEVELING PEGS AND NOT THE TUB OUTER SHELL.** It is very **IMPORTANT** that on modern one-piece tubs that the leveling pegs are adjusted to raise the body of the tub about a quarter inch above the floor level.
4. It is advisable to use this gap under the tub to check for any leaks during testing. There is no requirement to caulk around the edge of the tub and is purely a personal choice.
5. Connect the drain as per separate drain instructions **P213-HB**.
6. **ATTACH THE TUB TO THE FLOOR.** When the tub is ready to be placed for final use, remove the covers on the industrial Velcro supplied on the leveling pads. The Velcro will prevent the tub from being moved laterally but will allow it to be picked straight up for removal.
7. **TEST YOUR TUB FOR LEAKS.** Parts can become dislodged during transit or moving around. Before you complete final installation, fill the tub with water and if jetted, connect to the electric and run all functions looking for leaks. Allow to sit for 30 minutes and check again before emptying.

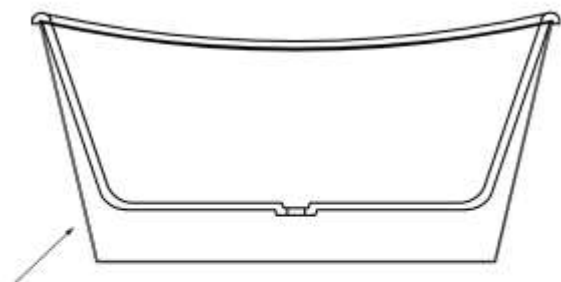
## BATHTUB INSTALLATION CONTINUED

### Skirted REN Non-Jetted and VTA Jetted

Use Drain Instruction - VIC-B04



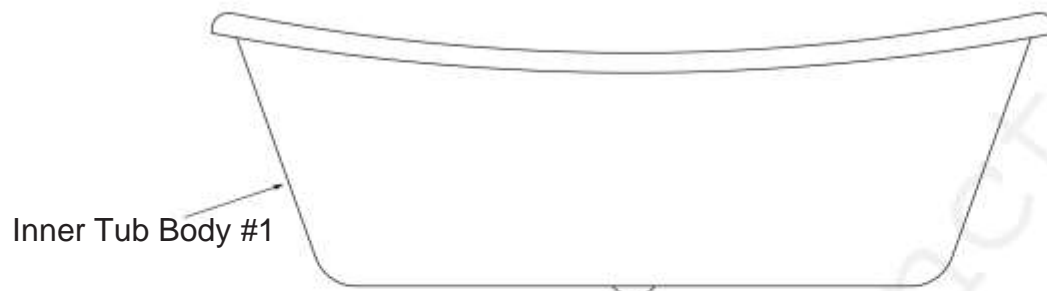
1. There are four Velcro pads on the base flange on #2.
2. ATTACH THE TUB TO THE FLOOR.
3. When in final position, attach #2 to the floor by peeling the cover off the industrial Velcro. This will allow the tub to be picked up straight but not moved laterally.
4. Attach drain to #1. See drain installation sheet VIC-B04.
5. Carefully position #1 into #2.
6. FILL WITH WATER AND TEST FOR LEAKS.
7. On the jetted version, the unit will be supplied pre-assembled, follow 2, 4 and 6 above, before connecting the plug to the GFCI.



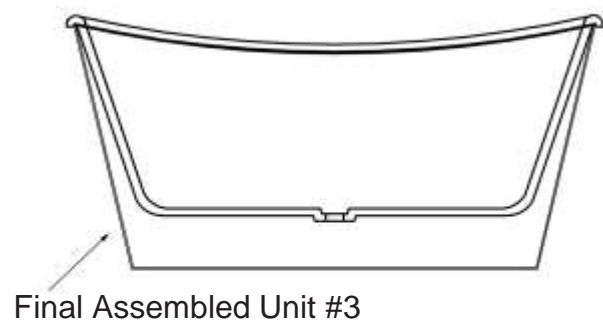
## BATHTUB INSTALLATION CONTINUED

### Skirted LUXWIDE Non-Jetted and Jetted

Use Drain Instruction - P213-HB



1. There are four Velcro pads on the base flange on #2.
2. ATTACH THE TUB TO THE FLOOR.
3. When in final position, attach #2 to the floor by peeling the cover off the industrial Velcro. This will allow the tub to be picked up straight but not moved laterally.
4. Attach drain to #1. See drain installation sheet P213-HB.
5. Carefully position #1 into #2.
6. FILL WITH WATER AND TEST FOR LEAKS.
7. On the jetted version, the unit will be supplied pre-assembled, follow 2, 4 and 6 above before connecting the plug to the GFCI.



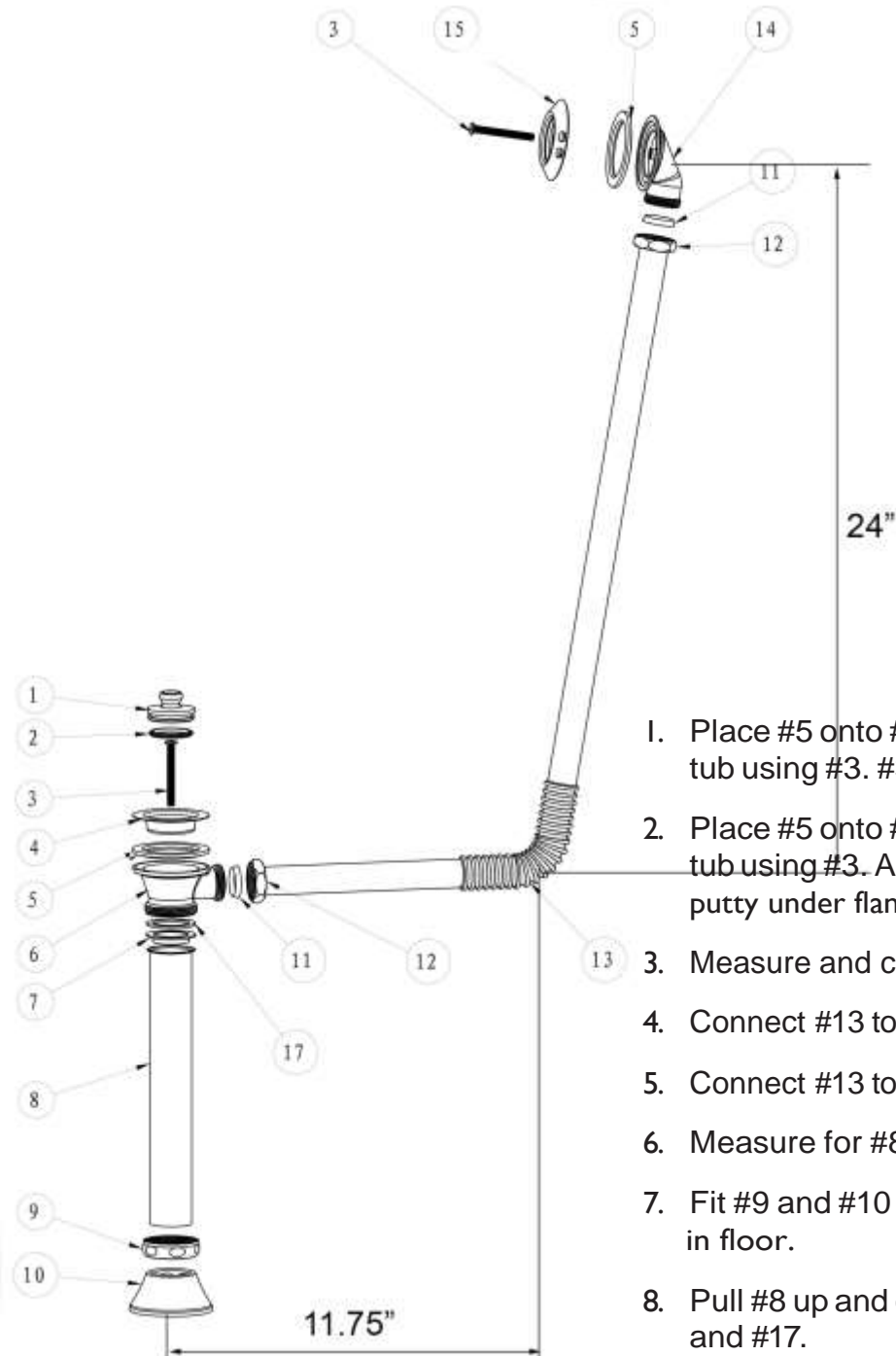


## DRAIN INSTALLATION

### VIC-B04 Tub Drain

|    |           |                    |
|----|-----------|--------------------|
| 17 | S3014-09  | washer             |
| 15 | S4012-04  | overflow flange    |
| 14 | S4039-02  | overflow body      |
| 13 | S4039D-01 | overflow pipe      |
| 12 | S4039-04  | hex nut            |
| 11 | S4028-09  | compression gasket |
| 10 | S4039A-01 | escutcheon         |
| 9  | S3005-14  | nut                |
| 8  | S4039A-02 | tail piece         |
| 7  | S3006-10  | washer             |
| 6  | S4039-01  | waste body         |
| 5  | S4008-09  | gasket             |
| 4  | S4028-05  | waste flange       |
| 3  | S4028-14  | screw              |
| 2  | S4028-04  | washer             |
| 1  | S4039A-06 | plug               |

### Installation



1. Place #5 onto #14 and connect to #15 through the tub using #3. #3 will need cut to suit tub thickness.
2. Place #5 onto #6 and connect to #4 through the tub using #3. Apply a generous bead of silicon or putty under flange #4.
3. Measure and cut #13 to suit.
4. Connect #13 to #5 using #12 and #11.
5. Connect #13 to #14 using #12 and #11.
6. Measure for #8 and cut pipe to suit.
7. Fit #9 and #10 over #8 and push #8 into slip joint in floor.
8. Pull #8 up and connect to #6 using #9, include #7 and #17.
9. Tighten slip joint and cover with #10.
10. #1 is designed to be housed inside #15 when not in use.

## DRAIN INSTALLATION - P213-TP Tub Drain

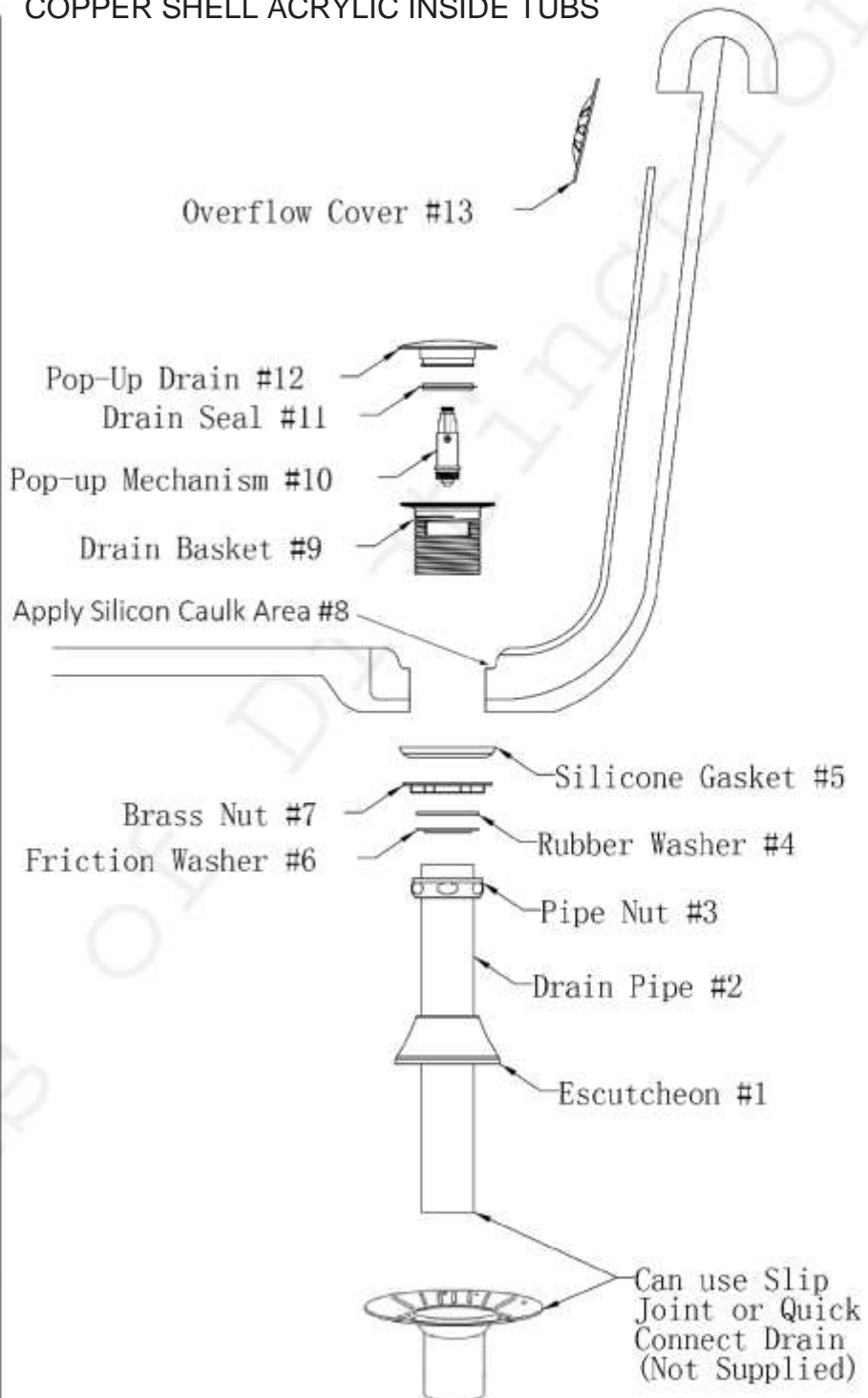
For SS Vintage, EM Vintage Tubs

LUXWIDE Clawfoot Tubs

COPPER SHELL ACRYLIC INSIDE TUBS

### Installation

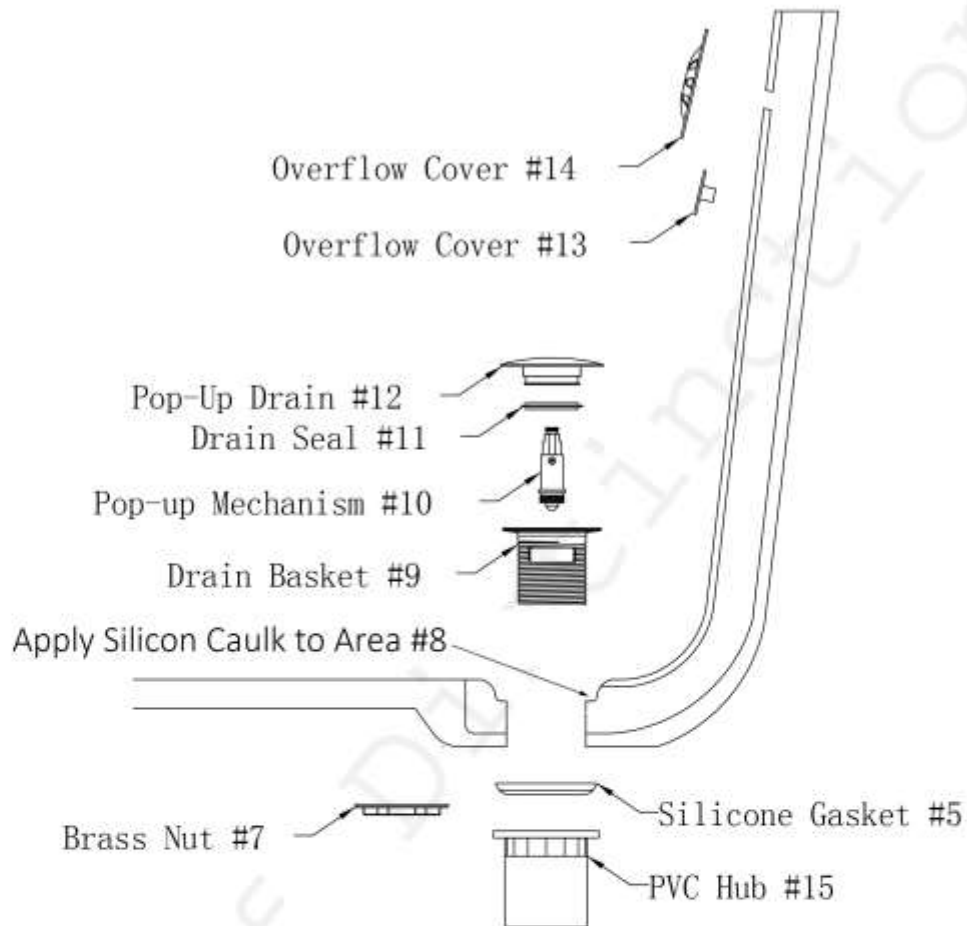
1. #11 is factory fitted to #12
2. Screw #10 into #9
3. Apply caulk to flange and attach #13
4. Apply caulk to area #8
5. Apply caulk inside cup area on #5
6. Push assembly #9 through drain hole
7. Connect #9 to #5 and #7
8. Measure for #2 and cut to suit
9. Attach #3 and #1 over #2
10. Push assembly #2 into floor drain
11. Connect assembly drain pipe #2, #6, #4 to #9
12. Screw #12 onto #10
13. Test for leaks



## DRAIN INSTALLATION CONTINUED

### P213-HB Tub Drain

For SS Modern, LUXWIDE Pedestal and Skirted Tubs

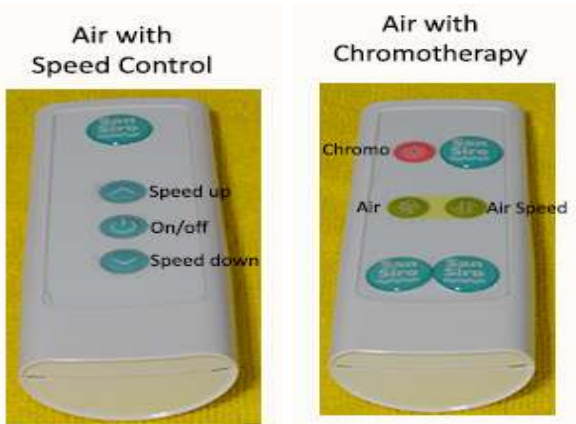


### Installation

1. #11 is factory fitted to #12
2. Screw #10 into #9
3. Apply caulk to flange and attach #13 or #14 to overflow hole
4. Apply caulk to area #8
5. Apply caulk inside cup area on #5
6. Measure and cut 1.5" drain pipe from floor and connect to Hub #15 (supplied)
7. Ensure the Hub #15 fits flat and tight against bottom of drain
8. Fit #9 through drain hole and connect to #5 and #15
9. If you prefer to use a Quick Fit Drain, connect #9 to #5 and #7 and use further fittings supplied with Quick Fit Drain (not supplied)
10. Check for leaks

## HEATED AIR ONLY - AIR JETTED CONTROL OPERATION

Air jetting is activated and controlled using a waterproof remote control



The Air with chromotherapy also incorporates a speed button

## REPLACING THE BATTERIES IN YOUR REMOTE CONTROL

For an easy-to-follow video, log onto our website [www.bathsofdistinction.com](http://www.bathsofdistinction.com) and under the 'Information' tab on the left, click onto 'Remote Control'

Follow these steps to replace the batteries (2 AAA batteries).

**STEP 01:** Open the remote.  
**STEP 02:** Remove the battery cover.  
**STEP 03:** Replace the batteries.  
**STEP 04:** Install the battery cover.  
**STEP 05:** Close the remote.

*Wireless Remote*

**STEP 01** Open the remote.

Insert a screwdriver into these openings to pry open the remote.

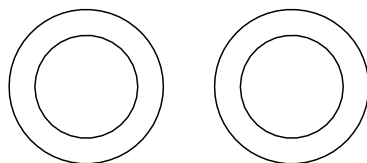
**STEP 02** Remove the battery cover.

The battery cover is installed with 8 screws. Remove all 8 screws.

**STEP 03** Replace two AAA batteries.

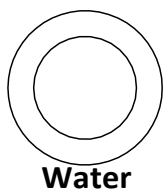
If you have taken the OZONE option, it will automatically activate when the blower runs

## WATER JETTED CONTROL BUTTON OPERATION



**Chromo Light  
(Optional)**

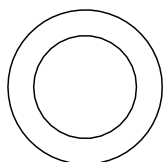
**Water**



**Water**



Each press of the Activation Button cycles the Water Pump On and Off.



**Chromo Light (Optional)**

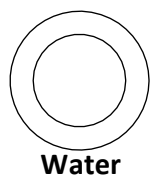
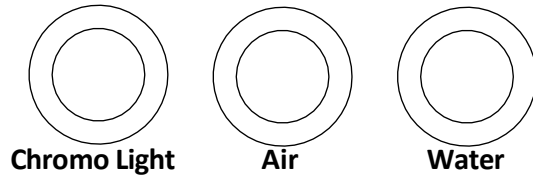


There are seven solid colors, one that will slowly change from one color to the next, one that will go from off to a new color and blinking mode. Press the button to switch to the desired chromotherapy color.

**Notes:** If you have or have chosen **Ozone Sanitizing**, it will automatically activate only when the water pump or air blower is activated.

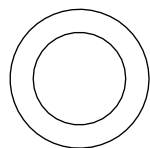
If you have a **water heater**, it will activate only when the water pump is running

## HYDROSPA - SANSIRO MODERN CONTROL BUTTON OPERATION




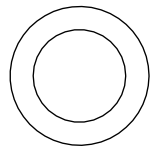
Water

 Each press of the Activation Button cycles the Water Pump On or Off.




Chromo Light

 There are seven solid colors, one that will slowly change from one color to the next, one that will go from off to a new color and blinking mode. Press the button to switch to the desired chromotherapy color.



Air

 Press the Air Activation Button to start or stop the jets.

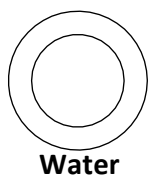
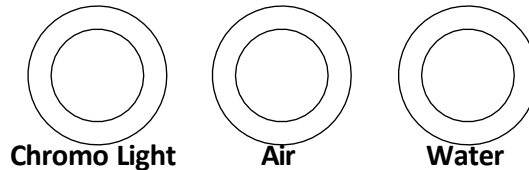
Note: We do not offer an automatic purge cycle as it confuses client and sometimes cuts in at inopportune times.

After each use of your bathtub, press the air button and allow the heated blower to run for 15 seconds to **purge the air lines** and remove any residual water from the air jets. This also dries out the air jets hoses to help prevent any bacterial build up

**Notes:** If you have or have chosen **Ozone Sanitizing**, it will automatically activate only when the water pump or air blower is activated.

If you have a **water heater**, it will activate only when the water pump is running

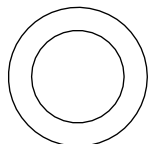
## HYDROSPA – VINTAGE STYLE EMPRESS CONTROL BUTTON OPERATION



Water



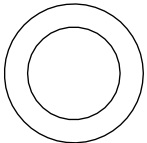
Each press of the Activation Button cycles the Water Pump On or Off.



Chromo Light



There are seven solid colors, one that will slowly change from one color to the next, one that will go from off to a new color and blinking mode. Press the button to switch to the desired chromotherapy color.



Air



Press the Air Activation Button to start or stop the jets

Note: We do not offer an automatic purge cycle as it confuses client and sometimes cuts in at inopportune times.

After each use of your bathtub, press the air button and allow the heated blower to run for 15 seconds to **purge the air lines** and remove any residual water from the air jets. This also dries out the air jets hoses to help prevent any bacterial build up

**Notes:** If you have or have chosen **Ozone Sanitizing**, it will automatically activate only when the water pump or air blower is activated.

If you have a **water heater**, it will activate only when the water pump is running

## TESTING THE TUB

1. All bathtubs are fully tested for water leaks and performance before being packaged and shipped to the buyer.
2. A visual inspection of all parts must be undertaken immediately after delivery and before the unit is moved into the bathroom.
3. Damage can easily occur during this moving operation, so once again, a visual inspection should be undertaken when the unit is in place in the bathroom.
4. Connect the tub to the drain and if jetted, the electrical outlet.
5. The tub should be cleaned of all debris or dirt.
6. The tub should be filled with water to just over the overflow and allowed to sit for 30 minutes and inspected for leaks.
7. Turn the directional eye on the water jets to face down.
8. The jets should then be activated and allowed to run for a further 5 minutes and checked for leaks.
9. Test all functionality; jet direction adjustment, jet speed control, light etc.
10. If leaks occur, tighten any obvious joints where applicable.
11. If any leak cannot be fixed by tightening, please call the manufacturer at 1.866.938.3880.

## Troubleshooting

If any of the electrical components on the tub fail to operate, check the breaker to make sure the power is on. If so, check that all air pressure switch hoses from the activator buttons are firmly attached. If the problem persists, call 1.866.938.3880.



## ACCESS TO PUMP ETC. AFTER INSTALLATION

In accordance with ASME A112.19.7/CSA B45.10 and International Plumbing Code paragraph 421.5 'Access to Pump', the following are the manufacturer recommendations for access.

The codes state that any access opening must be unobstructed and of a size necessary to permit the removal and replacement of the circulation pump.

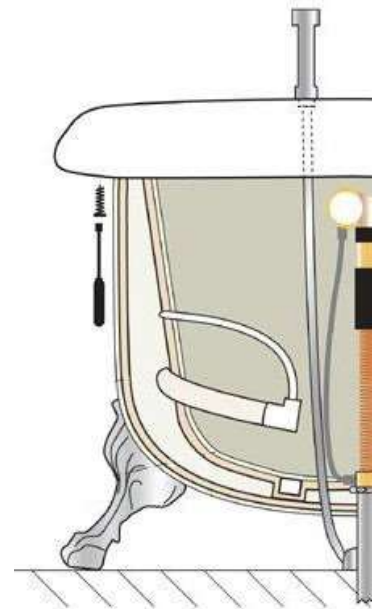
In order to achieve this code requirement and allow a technician to correctly perform this task, it is recommended that in the event of failure of any of the electrical components, the following procedure shall be adopted.

### For SanSiro Modern, VTA and LUXWIDE Style Bathtubs

1. Disconnect the electrical supply to the unit.
2. Remove the drain stopper cover.
3. Use a tool to remove the drain basket.
4. Lift the tub straight up to disconnect from the Velcro connecting the tub to the floor.
5. Turn the tub over to reveal all the pumps, blowers etc.
6. Remove the faulty part.
7. Install the new part.
8. Re-connect the tub to the drain.
9. Place the tub back into position.
10. Fill the tub, leave for 30 minutes and check for leaks.
11. If leaks occur, repeat the process taking additional care to make sure that the replacement part has been correctly fitted.
12. Connect to electrical outlet and test operation of unit.
13. Allow the tub functions to run for 5 minutes and check again for leaks.

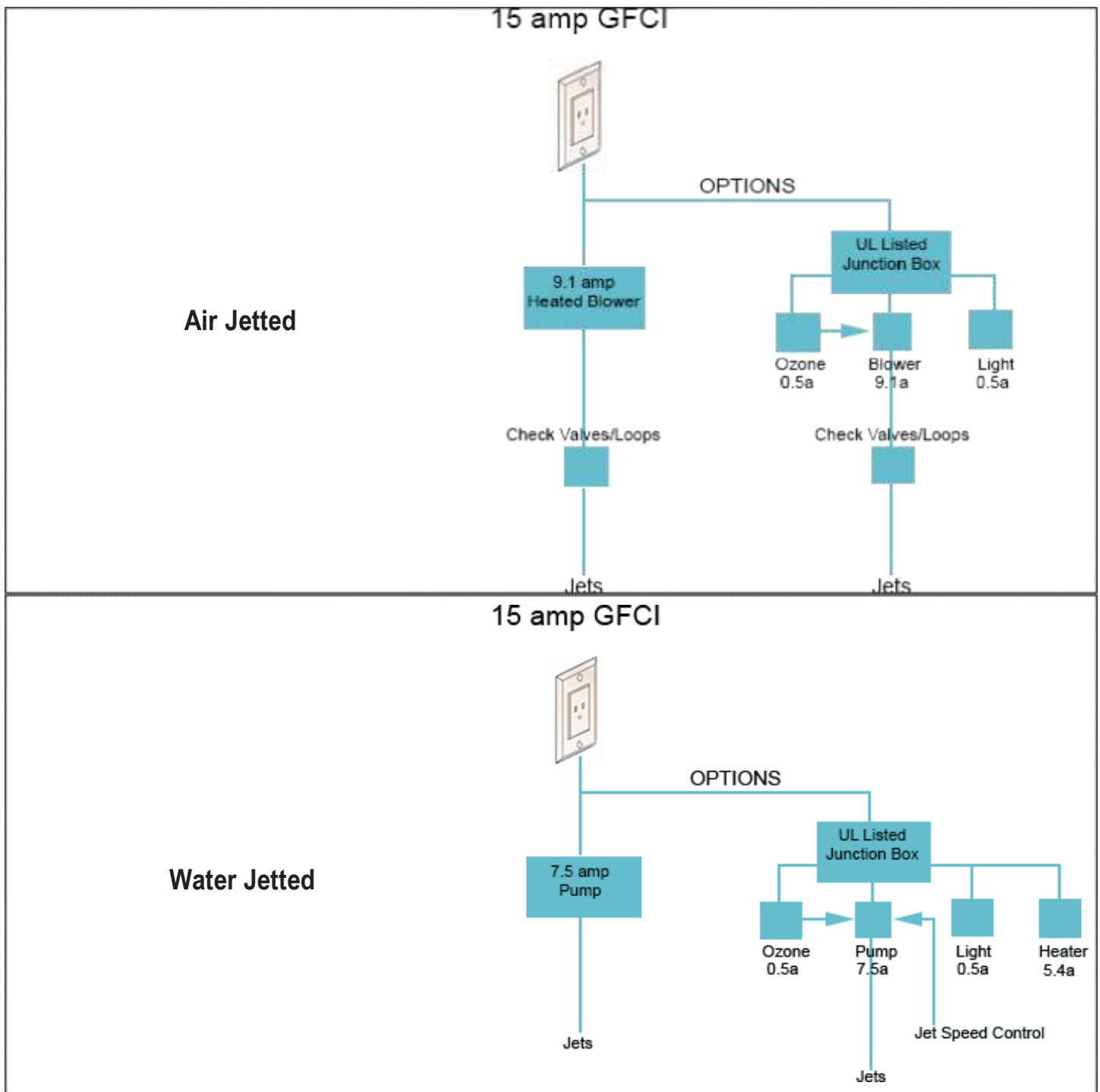
### For SS and Empress Vintage Style Bathtubs

To gain access for maintenance, remove all screws and lift out inner shell revealing all serviceable parts. remove all screws and lift out inner shell revealing all serviceable parts.



1. Unscrew drain tail piece.
2. Put stop valves to off and disconnect water supply lines at valves.
3. Unscrew inner shell as shown above and lift the inner tub body out of the shell.
4. Remove the faulty part.
5. Install the new part.
6. Insert inner shell back into outer shell and connect screws.
7. Re-connect drain and supply lines to valves
8. Fill the tub, leave for 30 minutes and check for leaks.
9. Allow the tub functions to run for 5 minutes and check again for leaks.

**ELECTRICAL DIAGRAMS**



**Hydrospa Jetted**

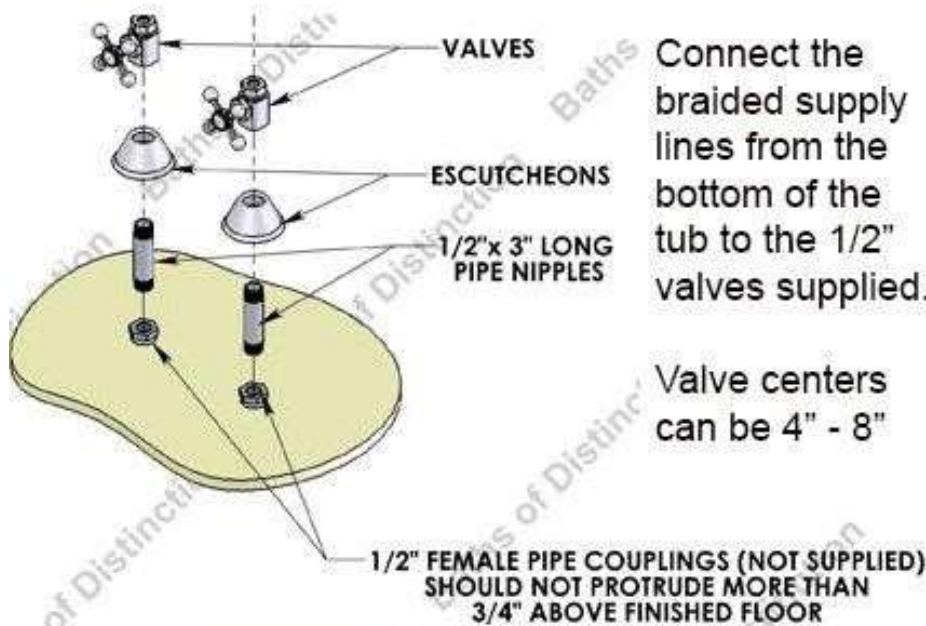
For Hydro-Spa jetted, all options on both air and water are included. Use 2 x 15 amp GFCI outlets (Excluding SS & EM Vintage, where ozone is an option).

## JETTED TUB DECK MOUNTED FAUCET CONNECTION

For SS and Empress Vintage Jetted Tubs



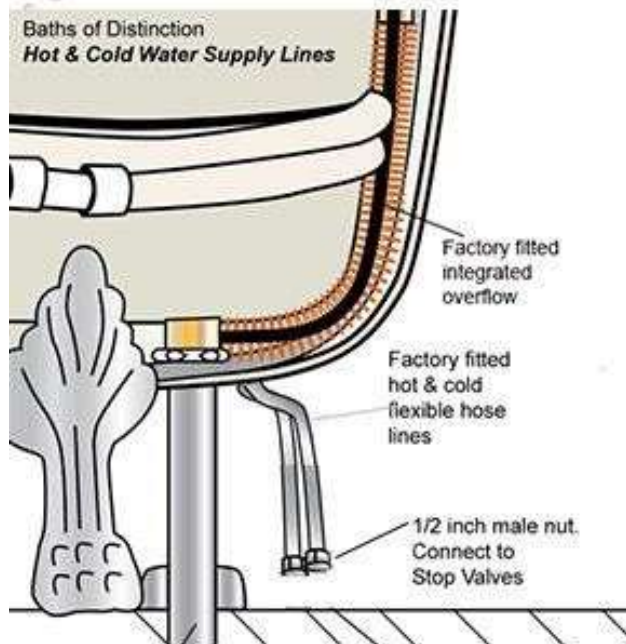
Connecting flexible water lines on factory fitted faucets on; Vintage SS and EM Jetted Bathtubs



Connect the braided supply lines from the bottom of the tub to the 1/2" valves supplied.

Valve centers can be 4" - 8"

1/2" FEMALE PIPE COUPLINGS (NOT SUPPLIED) SHOULD NOT PROTRUDE MORE THAN 3/4" ABOVE FINISHED FLOOR



In the event that your purchase is for a tub with faucet, the flexible supply lines are factory fitted to the faucet and tested before shipping.

As a precaution, please re-check for leaks after connecting to the hot and cold valves.

## **GENERAL CARE AND MAINTENANCE**

**WARNING:** In order to preserve the high gloss acrylic finish of your new bathtub, never use abrasive cleaners. Do not use steel wool, acetone, window cleaning products, ammonia, paint thinner or mineral oil on your bathtub or fixtures.

### **Use of Bath Salts**

Salts like Epsom Salts can be used in the bathtub. They will not damage the pump or the blower. When adding Epsom salts, please ensure they are fully dissolved before entering the bathtub otherwise fine scratch marks could appear on the acrylic.

We do not recommend the use of 'Bath Bombs' and we have found these can damage the acrylic surface.

### **Bubble Baths and Aromatherapy Oils**

Both of these products can be used in your bath, but take care when using bubble baths as they can build up greatly when the jets are running.

### **Cleaning your Bathtub**

Clean and rinse your bathtub after each use. A hot, damp soft sponge with a very mild cleaner like Simple Green will remove most marks from your tub. For more stubborn stains, we recommend the Mr. Clean Magic Eraser.

### **Disinfection of the Tub and Pipes**

On all jetted tubs, we recommend every two months filling the tub with lukewarm water to a height of 2 inches above the highest jet. Add a cup of bleach to the water and run all the jets for 5 minutes. Allow the water to sit for a further 5 minutes before emptying. Re-fill to the same height with fresh water and run the jets again for five minutes before emptying the tub.